



Dart Aerospace Ltd.
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7257
RB 92700-10329-041
Job Sheet 187940



Part No: RB 92700-10329-041

Job Qty: 1 ea

Part Name: Split Cone Removal tool



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/21/18

Job Tracking No:

Due Date: 12/28/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RB 92700-10329-041 Rev. A IPP Rev. A 18.07.06 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		12/28/18	0.00	0.00	Start Up Small Fab-4		
110	Small Fab	1 pcs		12/28/18	0.00	0.00	Small Fab-4		
120	QC	1 pcs		12/28/18	0.00	0.00	QC5		
130	Packaging	1 pcs		12/28/18	0.00	0.00	Packaging3-1		
140	QC21-FG	1 Ea		12/28/18	0.00	0.00	QC21		

Part Op 110 - 1-Engrave placard RB41011 using marktronic engraver 2-Transfer drill Dart placard RB41011 into Pelican case 3-89
Descriptions: APP-1200-E 3-Deburr holes and remove chips from case. 4-Rivet Dart placard to Pelican case 5-Glue foam to case and pack case as per DWG.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
APP-1200-E	Case	1 Ea (1 ea)	90-Start up Operation	5131145 513 116
RB 92700-10329-041-2	Bottom Foam use in case APP-1200-E	1 Ea (1 ea)	90-Start up Operation	5131146 513 118
RB 92700-10329-041-3	Top Foam use in case APP-1200-E	1 Ea (1 ea)	90-Start up Operation	5131144 513 117
97524A032	Sealing Blind Rivet	4 Ea (4 ea)	110-Small Fab	5089128
RB 92700-10329-041-4	Removal Tool Assembly	1 Ea (1 ea)	110-Small Fab	5140632
RB41011	Dart Tooling Placard, Aluminum	1 Ea (1 ea)	110-Small Fab	5021040

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	APP-1200-E		24	0
	RB 92700-10329-041		3	0
	1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com		3	0
110			530	0
			0	0
			515	0



Container No: S140953



Part: RB 92700-10329-041

Job No: 187940

Serial No/ Batch: S140953

Revision: A

Inspector:

Exp Date:

Instructions:

Date: 12/31/18

d.

Plex 12/21/18 12:31 PM Dart.lajeunesse.marie

Entered: _____ Date: _____



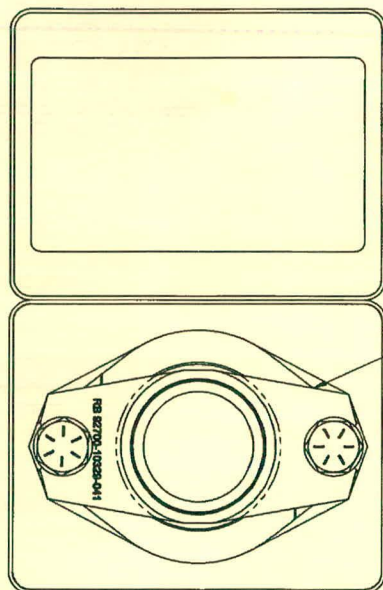
WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

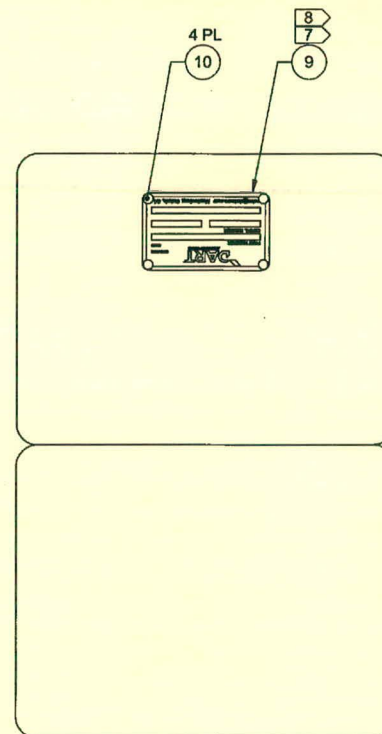
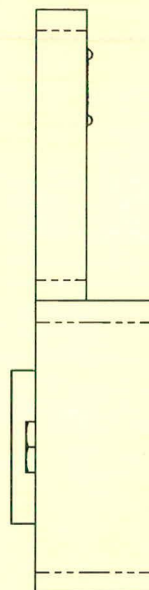
Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid;tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QS1042)	
Description Work Order Deviation		Disposition			Completed By
					Lead hand / Supervisor
					QC / QA Coordinator
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details: _____					

ITEM #	QTY	PART #	PART TITLE
-1	1	RB 92700-10329-041-1	PACKAGING ASSY
-4	1	RB 92700-10329-041-4	REMOVAL TOOL ASSY
9	1	RB41011	DART PLACARD
10	4	McMaster#97524A032 OR EQUIV.	ALUMINUM SEALING BLIND RIVETS 1/8" DIA. x 0.425" LG.



1 9

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4 PL

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RB 92700-10329-041 REMOVAL TOOL

NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1"

X.XX = +/- 0.01" / +/- 0.5"
X.XXX = +/- 0.005" / +/- 0.1"
X.XXXX = +/- 0.0005" / +/- 0.05"

PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"

- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: N/A
- 7) IDENTIFICATION: ENGRAVE THE TOOL P/N & S/N ON THE DART PLACARD WHERE INDICATED
- 8) INSTALL THE DART PLACARD ONTO THE TOP OF THE CASE IN AVAILABLE AREA USING ALUMINIUM POP RIVETS
- 9) HOT GLUE THE TOP AND BOTTOM FOAM INTO THE CASE

A	NEW ISSUE	18-636	VM
REV.	DESCRIPTION	ECN #	BY
DESIGN	VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VM		
CHECKED	Mee	TOOL PART #	REV. A
MFG. APPR.	DP	RB 92700-10329-041	SHEET 1 OF 9
APPROVED	Mee	TITLE	SCALE
		REMOVAL TOOL	NTS
DATE	6/25/2018	COPYRIGHT © 2018 BY DART AEROSPACE LTD THIS DOCUMENT IS PREPARED AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

